

Automatic Side and Heel Laster Model T (ASHL-T)

Our lasting system is unique to the shoemaking industry. We do pulling and toe lasting first, then the sides are lasted and the heel tacked with 8 to 26 tacks.

With the new ASHL-T, you can produce clean joints and flat bottoms while realizing greater cost saving, increased production, and consistent quality.

- Produce up to 200 pairs per hour, 250 pairs of heel seat lasting only.
- Powerful heel seat tack driver adjustable for 8 to 26 tacks and two different tack lengths can be used simultaneously if required.
- Special pincers in the breastline area.
- Fingers for shank, ball, and forepart ensure continuous smooth drafting and bonding.
- Efficient, cost-saving rod-type adhesive system.
- Lasting of ball, shank, and heel seat in one operation.
- High last spindle jack accommodates high and narrow boots.
- Capable of handling heavy, fine, and sport shoes in all sizes and heel heights.

Sequence:

1. Machine in idle position with ample operator loading clearance.
2. Shoe is loaded and...
3. ...jacked into position. Breastline pincers grip and pull upper material.
4. Adhesive nozzles drop onto insole at heel breast and track forward into ball.
5. Nozzles retract; finger pads wipe shank and ball, heel seat is wiped and tacks driven.
6. Wipers and pads release. Lasting completed

Specifications:

Air:

Pressure	85 lbs./in. ² (6 Bar)
Consumption	4.5 scfm (125 liters/min.) at 150 pairs per hour

Electrical: 208-240V, 60 Hz, 10A 3 phase, 3.5 kW peak

Weight:

Gross: 2580 lbs. (1170kg)

Net: 1985 lbs. (900kg)

Dimensions:

48W x 56D x 80H inches

(1150W x 1,400D x 1,950H mm)